

## W-Gratleiste

W-Gratleisten braces keep solid wood table tops (19–50 mm thick) permanently flat.

The steel profile is inserted into the milled recess of the table top and fixed with Ø5 mm countersunk screws.

- reliably protects solid wood tabletops from tension
- easy installation thanks to angled screw mounting
- low installation depth of only 14 mm
- no milling of the table edge required
- flush-mounted installation – ideal for extension tables

| Material          | length mm | Ø mm | height mm | PU | Qty | P/N        |
|-------------------|-----------|------|-----------|----|-----|------------|
| steel zinc-plated | 600       | 60   | 14        | 10 | ST  | W Grat 60  |
| steel zinc-plated | 700       | 60   | 14        | 10 | ST  | W Grat 70  |
| steel zinc-plated | 750       | 60   | 14        | 10 | ST  | W Grat 75  |
| steel zinc-plated | 800       | 60   | 14        | 10 | ST  | W Grat 80  |
| steel zinc-plated | 850       | 60   | 14        | 10 | ST  | W Grat 85  |
| steel zinc-plated | 900       | 60   | 14        | 10 | ST  | W Grat 90  |
| steel zinc-plated | 950       | 60   | 14        | 10 | ST  | W Grat 95  |
| steel zinc-plated | 1000      | 60   | 14        | 10 | ST  | W Grat 100 |
| steel zinc-plated | 1100      | 60   | 14        | 10 | ST  | W Grat 110 |

## Profile cutter for W-Gratleiste

**Note:** On the cutter with a 12 mm shank, the blades cannot be replaced.

Due to the 63.5 mm diameter, the V-groove depth must be milled in 2–3 passes.

Groove depth: 14 mm

Material: Steel

Design: with carbide indexable inserts or carbide tips

| Material    | length mm | Ø mm | Shaft Ø | PU | Qty | P/N          |
|-------------|-----------|------|---------|----|-----|--------------|
| Stahl HW-B  | 70        | 63,5 | 12      | 5  | ST  | W Grat Fr 12 |
| Stahl HW-WM | 95        | 63,5 | 25      | 5  | ST  | W Grat Fr 25 |



W Grat Fr 12

W Grat Fr 25